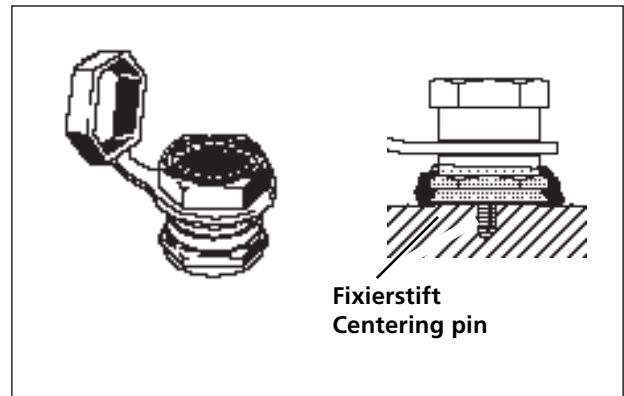


TechNote #23 VIBCODE® Glue-On Studs

For locations where drilling is impractical

Introduction

The bonded VIBCODE stud allows mounting without the need for a hole to be bored into the machine housing. If desired, however, the removable self-threading centering pin (included) may be used to hold the stud in place while the epoxy cures to final hardness.

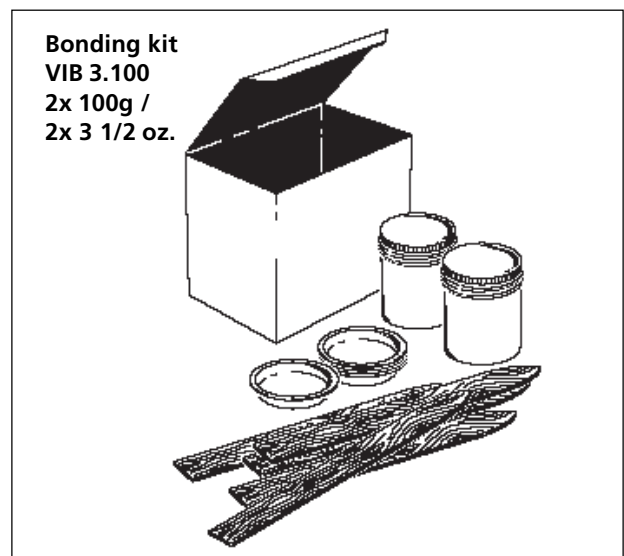


Mounting notes

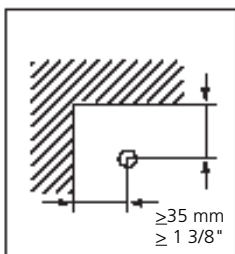
The VIB 3.100 bonding kit supplies the components used for mounting bonded studs.

In addition, brake/clutch cleaning fluid is ideal for degreasing the bare-metal mounting surfaces of the machine and stud, since it leaves no residue.

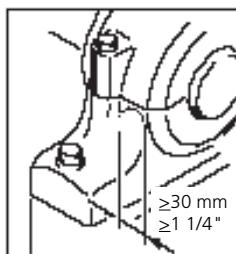
Once mixed, the bonding compound should be applied within 15 minutes. The machine should not be operated for 24 hours thereafter in order to avoid vibration while the compound sets to final hardness.



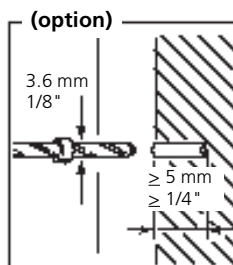
Bonding instructions



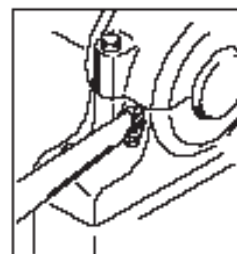
Allow clearance
for transducer



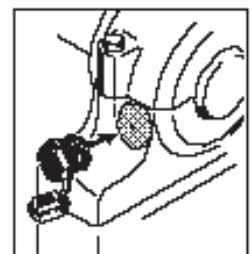
Mounting surface:
flat & roughened



(Option: bore hole
for centering pin)



Apply compound
to both surfaces



Press & turn stud
into surface